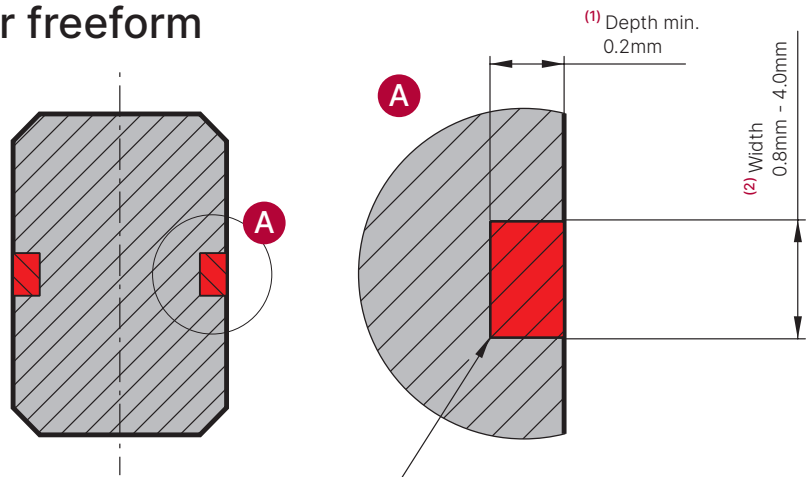


Colour marking with ink systems

Colour markings with ink can be applied as a colour ring, colour dot or in a free form. In any case, the application with ink requires a suitable recess in the component. Please note the information in this leaflet.

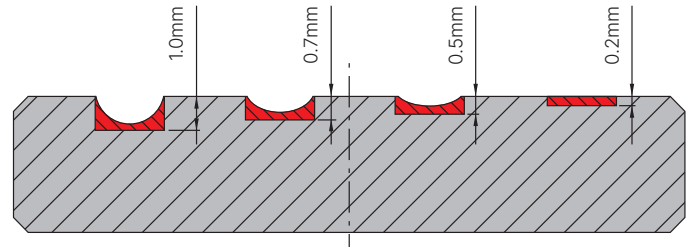
Colour ring, colour point or freeform

- Puncture depth: min. 0.2mm⁽¹⁾
- Puncture width: 0.8mm - 4.0mm⁽²⁾
- Burr-free
- Heat resistance of base material: approx. 170C°



Filling level for ink:

For depths >0.20mm, the colour marking with ink is concave due to the capillary effect. Depending on the depth, a depression is created. See example graphic.



Possible puncture contours:

The winch geometry can be selected relatively freely. See example graphic.

