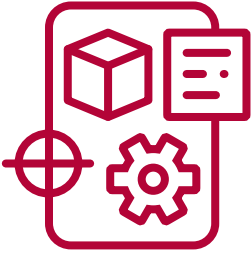


# TYPE-III colour anodising

Thank you for your interest in our services. To ensure long-lasting enjoyment of your colour-anodized surfaces, please consider the following points:



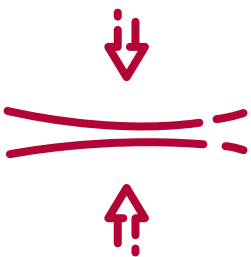
## Technical Drawing

Please include a technical drawing of your part with your shipment. The drawing should specify all relevant details, such as colour, dimensions, and limits for partial anodising.



## Clean Delivery

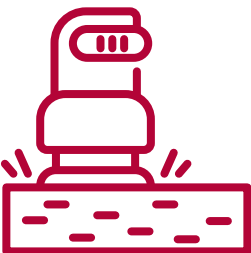
Ensure that all parts are free of grease, oil, chips, or other residues. Our anodising systems are designed for fine cleaning only. If necessary, we can provide pre-cleaning for heavier contamination upon request.



## Dimensional Changes

Before the actual anodising process, your parts are treated with a pickling solution, which results in slight dimensional changes. Please take the expected material removal into account when manufacturing your products.

For tolerance-critical components, we offer several validated pickling processes. Please contact us if needed.



## Surface Pre-Treatment

To achieve a perfectly uniform surface finish, we offer pre-treatment options such as vibratory finishing, polishing, or blasting before the anodising process.

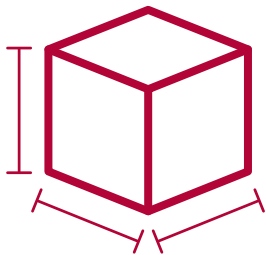


### Colour Sample Data Sheet

Upon request, we create a colour sample data sheet with tolerance limits based on titanium sample plates. This colour sample data sheet can be used for colour inspection upon goods receipt. Each data sheet is assigned a unique numeric code. We kindly ask you to include this code with your order and on the drawing.



Colour variations TYPE-III titanium anodising



### Packaging

Proper packaging is essential to protect anodized surfaces from scratches. While resealable bags may suffice for delivery, we recommend alternatives like tubing bags, vacuum packaging, or reusable blister packs for return shipments. You are welcome to include your preferred clean packaging with the shipment.



### Handling and Cleaning

Use powder-free nitrile gloves to protect anodized surfaces from fingerprints. Ensure the gloves are clean and avoid touching any oily surfaces. If stains do occur, an ultrasonic cleaning with deionized water at approximately 60°C will restore the original colour intensity.

**If you have any questions, our team is happy to assist you.**